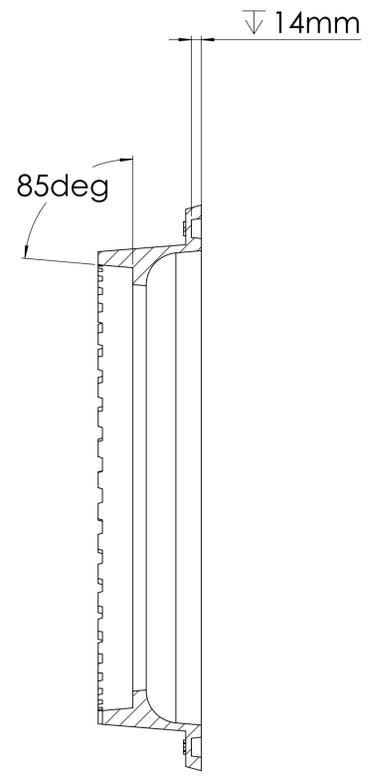
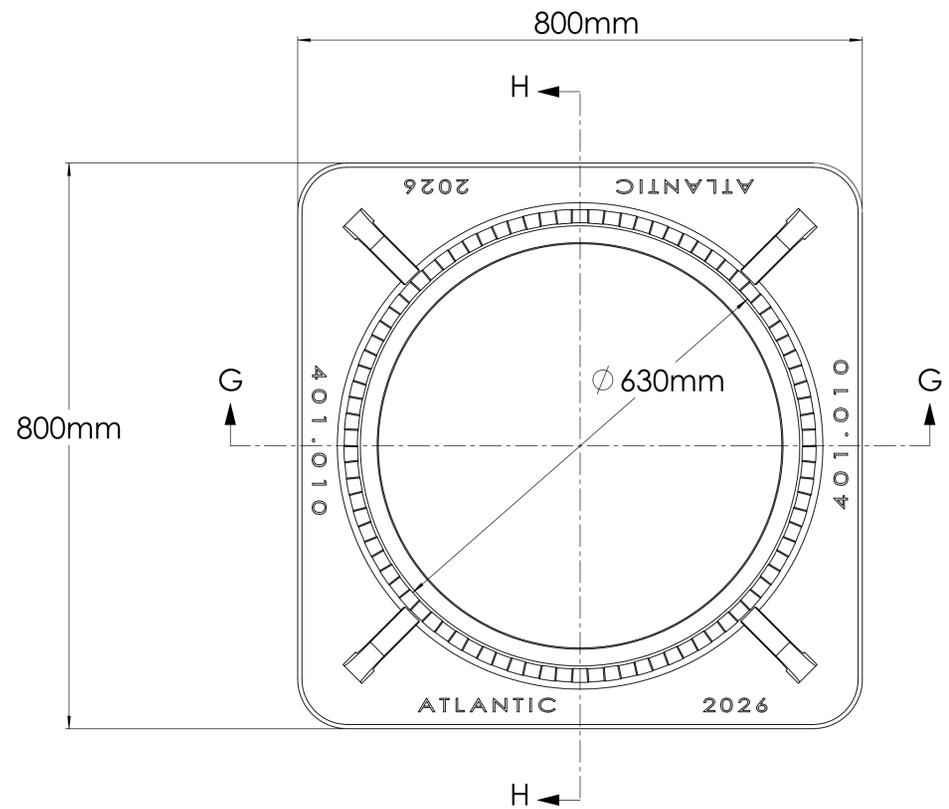
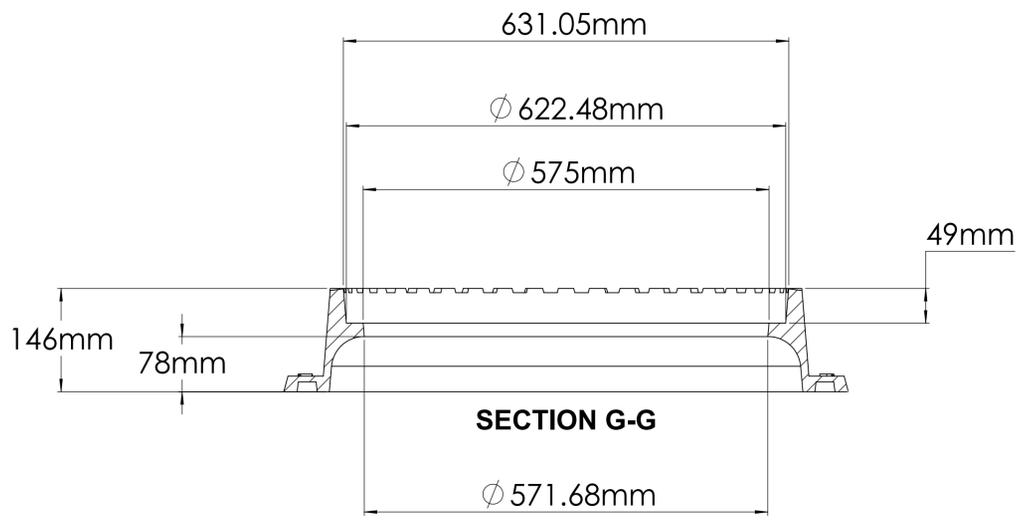


NOTE : KINDLY FOLLOW 3D DATA FOR UNSPECIFIED DIMENSIONS.



SECTION H-H



SECTION G-G

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR: ± 2 MM
ANGULAR: ± 1°
BRK/FILE SHARP CORNER: 1 MM MAX
SURFACE FINISH: 20 - 50

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NAME	SIGNATURE	DATE
DRAWN ATLANTIC		5/20/2025
CHK'D		
APPV'D		
MFG	-	
Q.A		

HEAT TREATMENT:	
MATERIAL:	ASTM-A48 CLASS-30B (CAST IRON)
PROJECT:	05
WEIGHT:	

PART NAME:	WATER FRAME	REVISION: A
PART NUMBER:	401.010	
SHEET 1 OF 1	SCALE: 1:5	SIZE: A1

REVISIONS

REV.	DATE	DESCRIPTION	EARLIER WAS	CHANGED TO
A	20-05-2025	DRAWING RELEASED	INITIAL RELEASE	INITIAL RELEASE